

Work Order ID 73135***73135***

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January-06-12 8:55:25 AM

Item ID: D206-642-216

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH

Start Date: 8/26/11

Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/09/11

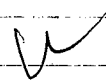
Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------


Draw Nbr

Revision Nbr

IIN-D206-642

O

100

0.00 ***100***

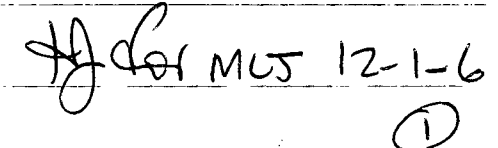
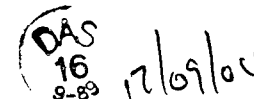
DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-216
CHG001

0.00



110

Pick Kit

0.00

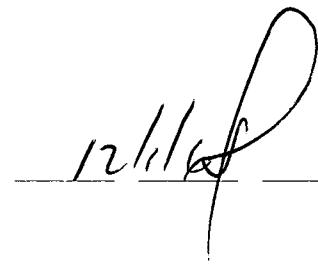
110

Packaging

Packaging

Memo

0.00



120

QC4- 100% Inspect kits for completeness

0.00

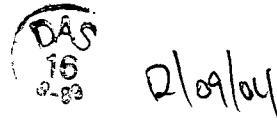
120

QC

Quality Control

Memo

0.00



Work Order ID 73135

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Item ID: D206-642-216 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH
 Start Date: 8/26/11 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/09/11 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-216								
	Location: _____								
	PPP rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1x _____ SP
 12-9-4.
 12/9/4 JF
 MF
 12-09-04

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Work Order ID: 73135

Parent Item: D206-642-216

Parent Item Name: Skidtube RH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.17 PER IIN REVO DD VERF;EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-251

Replacement Skidtube

Manufactured

No

110

Each

1.0000

1

1

8483224

Location

Loc Qty

Loc Code

FG

1

73137

1

D206-651-041

206A/B GHW

Manufactured

No

110

Each

14.0000

1

1

76578

Location

Loc Qty

Loc Code

FG125

14

75480

5

76580

9

AN4C5A

BOLT

Purchased

No

110

Each

409.0000

1

1

Location

Loc Qty

Loc Code

FP002

27

112243

27

ST355

382

112243

282

119017

100

AN960C416

washer

NAS1149C0463R

Purchased

No

110

Each

0.0000

1

1117735

12/1/12

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Work Order ID: 73135

Parent Item: D206-642-216

Parent Item Name: Skidtube RH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

D3413-1
Ring

Manufactured No

110 Each 69.0000 1 1

Location	Loc Qty	Loc Code
ST420	2	
66387	1	
70773	1	
ST464	65	
<u>73822</u>	13	
75478	52	
ST473	2	
71041	2	

D2652
Bushings

Manufactured No

110 Each 1,151.0000 16 16

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	1107	
73834	15	
73836	36	
<u>76132</u>	256	
76133	400	
77135	400	

D2665-2
Saddle, RH Fwd Aft Out 206

Manufactured No

110 Each 6.0000 2 2

Location	Loc Qty	Loc Code
ST436	6	
59919	4	
<u>64090</u>	2	

D2666-2
Saddle, RH Fwd Aft In 206

Manufactured No

110 Each 7.0000 2 2

Location	Loc Qty	Loc Code
ST426	7	
<u>55030</u>	3	
64091	4	

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Parent Item: D206-642-216

Parent Item Name: Skidtube RH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

D2712 Set Screw Manufactured No 110 Each 1,742.0000 10 10

Location Loc Qty Loc Code

FG 50

29962 50

ST021 1692

76065 1692

D2884 Saddle Spacer Manufactured No 110 Each 387.0000 2 2

Location Loc Qty Loc Code

FG 10

29453 10

ST020 377

76751 377

D2885 Saddle Spacer Manufactured No 110 Each 378.0000 2 2

Location Loc Qty Loc Code

FG 10

29199 10

ST020 368

76752 368

AN3-41A Bolt Purchased No 110 Each 1,039.0000 8 8

Location Loc Qty Loc Code

ST354 1039

119042 1039

AN4-6A Bolt Purchased No 110 Each 3,692.0000 12 12

Location Loc Qty Loc Code

ST356 3692

119017 3692

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Work Order ID: 73135

Parent Item: D206-642-216

Start Date: 8/26/11

Required Date: 9/09/11

Parent Item Name: Skidtube RH

Start Qty: 1.00

Required Qty: 1.00

AN5-7A Bolt	Purchased	No	110	Each	2,829.0000	4	4
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST337	2829			
			117313	14			
			118422	1			
			119017	2814			
AN5-11A Bolt	Purchased	No	110	Each	1,291.0000	4	4
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST337	1291			
			117313	2			
			118191	19			
			119512	1270			
AN6-44A Bolt	Purchased	No	110	Each	357.0000	2	2
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST343	7			
			119127	7			
			st510	350			
			119036	350			
AN960JD10 Washer	Purchased	No	110	Each	0.0000	8	8
AN960JD416 Washer	Purchased	No	110	Each	0.0000	24	24
AN960JD516 Washer	Purchased	No	110	Each	0.0000	8	8
AN960JD616 Washer	Purchased	No	110	Each	0.0000	4	4

M119537
M119075
M118206
M119075

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Work Order ID: 73135

Parent Item: D206-642-216

Parent Item Name: Skidtube RH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

6,290.0000

8

8

Nut

Location

Loc Qty

Loc Code

ST300

6290

117441

16

117885

32

118451

5

118927

3

119017

5690

119075

544

MS21042L4

Purchased

No

110

Each

8,163.0000

12

12

Nut

Location

Loc Qty

Loc Code

ST300

8163

117441

51

117601

342

118451

133

119017

2637

119075

5000

MS21042L6

Purchased

No

110

Each

1,166.0000

2

2

Nut

Location

Loc Qty

Loc Code

ST300

1166

117677

25

118384

5

118927

48

118968

38

119075

1000

119736

50

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REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-642

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4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -215	QTY -216	QTY -217	QTY -218	QTY -251	QTY -249	PART NUMBER	DESCRIPTION
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
						X	D206-642-249	RUN-ON WEARPLATE KIT
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2651-1	* PLUG ⁽¹⁾
2B					8		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					1	1	D3805-043	FWD WEARPLATE ASSY
21A					1	1	D3807-3	* GASKET ⁽³⁾
22A					1	1	D3805-047	AFT WEARPLATE ASSY
22B					1	1	D3807-7	* GASKET ⁽⁴⁾
26A					7	7	AN3-36A	BOLT
26B					7	7	NAS1149C0332R	WASHER (OR AN960C10L)
26C					7	7	MS21042-3	NUT (OR MS21042L3)
26D					14	14	D3873-1	BUSHING
27						2	D2649	SPACER
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-043 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-047 ASSEMBLY ABOVE

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